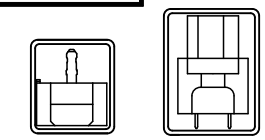
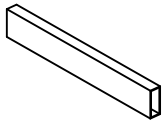
HSF



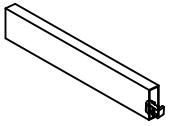
产品摆放示意图

主体半成品与中盖半成品



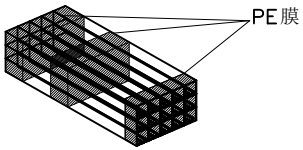
No：1

将主体半成品与中盖半成品
分别装入真空管内(XXPCS/Tube)
主体装入SG-A20(600*13.8*10.2mm方管)
中盖装入SG-A09(600*8.8*10.0mm方管)



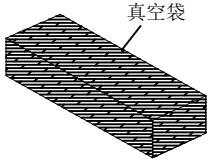
No：2

真空管塞塑胶塞



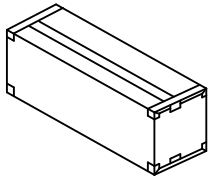
No：3

20管为一扎,用PE膜固定
每扎真空管两端及中间,
包住两端利角,以防划破胶袋;



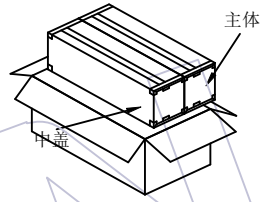
No：4

5扎/内箱，装入真空袋,
外加2包干燥剂,机台抽真空
PE-20A规格：35*95cm



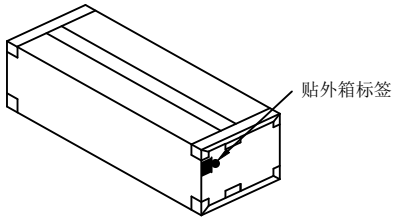
No：5

将抽真空的真空管,
放入内箱(XXXPCS/内箱)封箱
主体半成品与中盖半成品
分别装入CTN-10A(63*15*17cm)



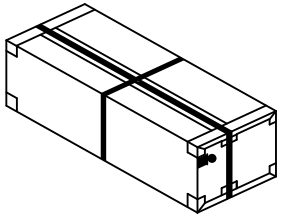
No：6

内箱放入外箱,(2内箱/外箱,XXXPCS/外箱)
主体半成品与中盖半成品各一内箱,
主体半成品与中盖半成品装入CTN-10C(65*33*19cm)



No：7

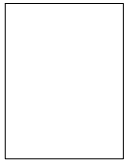
封箱及贴标签于外箱侧面的左上角



No：8

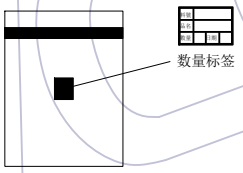
打包装带

反折盖与螺钉



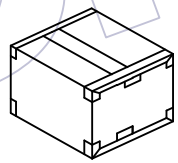
No：1

反折盖与螺钉分别装入PE袋中（XXXPCS/BAG）
反折盖装入PE-06(18*25cm,厚度0.1mm)
螺钉装入PE-05(14*18.5cm,厚度0.1mm)



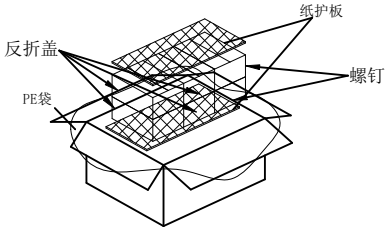
No：2

PE袋用封口机封口,
并在PE袋中间位置贴标签



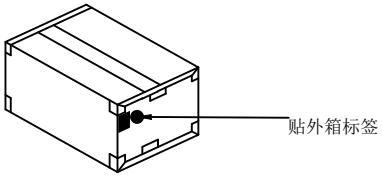
No：3

将包好的PE袋放入内箱中,
反折盖(XXPCS/内箱),螺钉(XXPCS/内箱)
反折盖或螺钉装入CTN-06A(22.5*15*9cm)



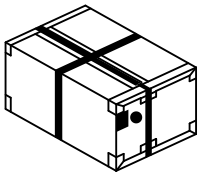
No：4

内箱放入外箱,(6内箱/外箱)
反折盖(4内箱/外箱，XXPCS/外箱）
螺钉（2内箱/外箱,XXXPCS/外箱）
反折盖与螺钉装入CTN-06(47*23.5*22.0cm)



No：5

封箱及贴标签于外箱侧面的左上角



No：6

打包装带

说明：

1. 产品如图所示型态放入真空管
2. 注意各标签样式.位置及方向的一致性;
3. 打外箱包装带时需注意，打为十字型.

变更记事					
A0	2021/08/12	NEW	———	———	
版次 REV	日期 DATE	变 更 说 明 MODIFICATION DESCRIPTION	变更 CHANGE	核 准 APPROVE	

零件图		颜 色 COLOR	———		SCALE	FIT
X.		材 质 MATERIAL	———		UNIT	mm
X.X	±0.20	设计 DESING	苏 珊	2021/08/12	SIZE	A4
X.XX	±0.10	审 核 CHECK			SHEET	1/1
X.XXX	±0.05	核 准 APPROVE			PROJ.	
Angle						
X.	± 2°					
DIM	TOL					

WCON

WCON ELECTRONICS (GUANGDONG) CO. LTD

料 号 PART NO. 6341-40FIE28SXT01

品 名 TITLE: 2.54mm DFCN Conn.R/A Male(Reverse)40P W/T Lock&Nut,DIP=3.0 管装规范